

# Purchase Order Receipt Listing

Wednesday, July 15, 2015 10:03:41 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO29109 All Receipt Dates All Line Item Types  
All Item ID/GL/WOs All Rec. Employees All Currencies  
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M/ Stock U/M	Required Date	Receiv Date/ Emp	Receiv Qty (PO U/M)	Cost Per Unit/ Receiv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ Reject Qty	Book Amt
Vendor ID/Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd											
PO29109	1		M7075T6B4.500X05. f 000		7/17/2015	7/15/2015	8.1666	\$121.37	0.0000	0	\$991.14
CAD	No		7075-T6 BAR 4.5" x f 5"		8.1666	DCUSER		\$991.14	0.0000	0	
			m132753								
	2		71401-45		7/17/2015	7/15/2015	1.0000	\$0.00	0.0000	0	\$0.00
	No		Procurement Quality clause m132753		1.0000	DCUSER		\$0.00	0.0000	0	

Total Received Quantity: 9.1666  
Total Qty to Inspect (PO U/M): 0.0000  
Total Reject Quantity: 0.0000  
Total Receipt Value: \$991.14  
Total Balance Due Quantity: 0.0000

DATE

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE  
RAPPORTÉES IMMÉDIATEMENT  
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY  
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

Page: 1 ... continued

CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA  
CONCORD, ONT. \*\*\* 9:00 AM TO 4:00 PM \*\*\*  
\*\*\* TEL. 800-926-2600 \*\*\*  
WE STOCK STAINLESS STEEL  
PLEASE LET US QUOTE YOUR NEXT REQUIREMENT  
\*\*\*\*\*

TOTAL 1 SKID GW. 252 LBS

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
TO SHIPPING.  
ATTN: CHANTAL/LINDA  
\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
\*\* REFERENCED ON IT \*\*

Heat Number  
1350002316

\*\*\* Chemical Analysis \*\*\*

TOTAL:

Wt LBS	PCS	Quantity	Tags	PCS	LBS
230	2	3.06 SFT	1	2	230

ALUMINUM PLATE 7075-T651  
5.00" THICK X 4.5000" X 49.0000"  
Heat Number 1350002316  
Tag No 433570

B I L L O F L A D I N G  
1) Our order PEC-824476- 1 Your PO # 29109

MTR

Tel: 613-632-9577 Fax: 613-632-1053

HAWKESBURY, ON K6A 1K7

1270 ABERDEEN ST

DART AEROSPACE

Ship To: ( 1 )

Tel: 905 669 9444 Fax: 905-738-9033

CONCORD, ONTARIO L4K 5G6

2821 LANGSTAFF ROAD

THYSSENKRUPP MATERIALS NA

Ship From:

B I L L O F L A D I N G

No: PEC 944156

Ship Date 14 Jul 15 at 15:10 From PFW

Probill

Via VIM DELIVERY

FOB CONCORD

Frt PREPAID

Route 0-0 Manifest

Trailer

Slp STAN IVERS (905-532-1350)

Sold To: ( 20115 )

DART AEROSPACE

1270 ABERDEEN ST

HAWKESBURY, ON K6A 1K7

DATE

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT TRE  
RAPPORTES IMMDIATEMENT.  
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY  
RETOUR DE MARCHANDISES AVEC NOTRE NUMRO D'APPROBATION SEULEMENT  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

ALUMINIUM - LAITON - CUIVRE - PLASTIQUE - ACIER INOX  
ALUMINIUM - BRASS - COPPER - PLASTICS - STAINLESS

Page: 2 . . . . Last



\*\*\*\*\*  
B I L L O F L A D I N G  
\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
ADDED TO EVERY ORDER.\*\*\*

Ship From: THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5G6  
Tel: 905 669 9444 Fax: 905-738-9033  
Ship To: DART AEROSPACE ( 1 )  
Ship Date 14Jul15 at 15:10 From PFW  
Via VIM DELIVERY  
FOB CONCORD  
Frt PREPAID  
Route 0 - 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115 )  
DART AEROSPACE  
L A D I N G  
No: PEC 944156

DATE

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.  
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY  
RETOUR DE MARCHANDISES AVEC NOTRE NUMÉRO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

Page: 2 . . . . Last

\*\*\*\*\*  
B I L L O F L A D I N G  
\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
ADDED TO EVERY ORDER.\*\*\*

Ship From: THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5G6  
Tel: 905 669 9444 Fax: 905-738-9033  
Ship To: ( 1 ) DART AEROSPACE  
Ship Date 14Jul15 at 15:10 From PFW  
Probill  
Via VIM DELIVERY  
FOB CONCORD  
Frt PREPAID  
Route 0 - 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115 ) DART AEROSPACE

B I L L O F L A D I N G

No: PEC 944156



# **PURCHASE ORDER** **Purchase Order ID PO29109**

**Purchase Order Date** 7/13/2015  
**PO Print Date** 7/13/2015

Page Number 1 of 2

Dart Aerospace Ltd.  
 1270 Aberdeen Street  
 Hawkesbury, ON K6A 1K7  
 Tel: 613 632 9577  
 Fax: 613 632 1053

**DART**  
 AEROSPACE

**Order From :** VC-COP001  
 THYSSENKRUPP MATERIALS CA LTD  
 O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"  
 HAWKESBURY, ON K6A 1K7  
 CANADA  
 TORONTO, ON M5W 5V8  
 CA

**Contact Name** Linda Lacelle  
**Vendor Phone** 905 669 9444  
**Ship To Contact**  
**Ship To Phone**  
**Ship Via:** VENDOR'S TRUCK  
**Ship Acct:**

Line	Reference	Description/	Reg Date/	CD	Reg Qty/	Unit of	Measure	PO Unit Price	Extended Price
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1	M7075T6B4.500X05.000	7075-T6 BAR 4.5" x 5"	7/17/2015	Yes	8.17	f		\$151.59	\$1,238.00
2pcs cut to 49" MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR FROM PLATE QQ-A-250/12									

2	71401-45	Procurement Quality clause	7/17/2015	No	1.00			\$0.00	\$0.00
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**Line Total:** \$1,238.00

Procurement Quality Clauses  
 A005 right of entry  
 A012 chemical and physical test report  
 A016 personnel qualification  
 A017 raw material identification (as applicable)  
 A026 certification of material conformance  
 A041 quality management system  
 A042 dart notification by supplier  
 A043 retention of quality documents


Note:

7/13/2015

8/5/2015

# **PURCHASE ORDER** **Purchase Order ID PO29109**

Purchase Order Date 7/13/2015  
 PO Print Date 7/13/2015



**DART**  
 Aerospace Ltd.  
 1270 Aberdeen Street  
 Hawkesbury, ON K6A 1K7  
 Tel: 613 632 9577  
 Fax: 613 632 1053

**Order From :** VC-COP001  
 THYSSENKRUPP MATERIALS CA LTD  
 O/A VPK METAL-C/O T27540/PO BOX 4275,POSTAL "A"  
 TORONTO, ON M5W 5V8  
 CA

**Ship To :** DART AEROSPACE LTD  
 1270 ABERDEEN  
 HAWKESBURY, ON K6A 1K7  
 CANADA

<b>Contact Name</b>	Linda Lacelle	<b>Buyer</b>
<b>Vendor Phone</b>	905 669 9444	<b>Customer POID</b>
<b>Ship To Contact</b>		<b>Customer Tax #</b>
<b>Ship To Phone</b>		<b>Terms</b>
<b>Ship Via:</b>	VENDOR'S TRUCK	<b>Currency</b>
<b>Ship Acct:</b>		<b>FOB</b>
		FCA - (Free Carrier)
		CAD
		Net 30
		10127-2607

**Line Total:** \$0.00  
**PO Total:** \$1,238.00

**Note:** Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

**Change Nbr:** 1  
**Change Date:** 7/13/2015

NO: PEC ST-824442

Q U O T A T I O N

Quoted By:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5G6  
Tel: 905 669 9444 Fax: 905-738-9033

Quoted Ship To: ( 1 )  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7

Quoted To: ( 20115 )  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7

FOB

Qtd 13Jul15 Qte Ref

Trm NET 30 DAYS/NET 30 JOURS  
Frt PREPAID  
Tel 613-632-9577 Fax 613-632-1053  
Slp STAN IVERS (905-532-1350)

Q U O T A T I O N  
Test Certs: Chem-Y Phys-Y 1 Original copies with Shipment, 1 with Invoice  
QT No: PEC ST-824442

1	ALUMINUM PLATE 7075-T651	4.50" THICK X 6.6250" X 58.1870"	Part No USA CUT PC 7-10 DAYS A.R.O	1 PCS @	735.0000 EA	735.00	173	LBS
ENERGY & CAP SURCHG								
2	ALUMINUM PLATE 7075-T651	5.00" THICK X 4.5000" X 49.0000"	Part No ** OFFERING 3-5 DAYS ***	2 PCS @	619.0000 EA	1,238.00	232	LBS

WILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
TO SHIPPING.  
ATTN: CHANTAL/LINDA  
\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
\*\* REFERENCED ON IT \*\*  
Price in effect at time of shipment.  
Price based on receipt of total order.  
All weights are theoretical.  
All orders are subject to credit approval.

\*\*\* CUSTOMER PICK-UP HOURS \*\*\*  
\*\*\* 9:00 AM TO 4:00 PM \*\*\*  
\*\*\*\*\*  
\* WE STOCK STAINLESS STEEL!!!!  
\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*\*\*\*\*  
\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
ADDED TO EVERY ORDER.\*\*\*  
\*\*\*\*\*  
\*FOR OUR FULL SALES TERMS AND CONDITIONS, PLEASE  
\*VISIT OUR WEBSITE: www.copperandbrass.com

No: PEC ST-824442

Q U O T A T I O N

Quoted By:

THYSSENKRUPP MATERIALS NA

2821 LANGSTAFF ROAD

CONCORD, ONTARIO L4K 5C6

Tel: 905 669 9444 Fax: 905-738-9033

Quoted To: ( 20115)

Quoted Ship To: ( 1)

DART AEROSPACE

DART AEROSPACE

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Q U O T A T I O N

\*\*\*\*\*

Order Totals: 2 Items 405 LBS

\*\*\*\*\*

Material Processing Freight Other Taxes ORDER AMT

1,973.00 25.00 259.74 2,257.74

\*\*\*\*\*

Taxes: ONHSTS 259.74 0.00 0.00



13Jul15 09:32 S A L E S A C K N O W L E D G M E N T No: PEC ST-824476

Sold By: THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

Sold To: ( 20115)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7

Trm NET 30 DAYS/NET 30 JOURS  
Prt PREPAID  
Con 96294  
Slp STAN IVERS (905-532-1350)  
Ord 13Jul15 Due14Jul15  
Via VIM DELIVERY  
PO/Rel 29109  
Tel 613-632-9577 Fax 613-632-1053

S A L E S A C K N O W L E D G M E N T SO No PEC ST-824476  
Test Certs: Chem Y Phys Y 1 original copies with Shipment, 1 with Invoice

1 ALUMINUM PLATE 7075-T651  
5.00" THICK X 4.5000" X 49.0000"  
MATERIAL 2 PCS @ 619.0000 EA 25.0000 LOT 25.00  
ENERGY & CAP SURCHG

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
TO SHIPPING.

ATTN: CHANTAL/LINDA  
\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
\*\* REFERENCED ON IT \*\*  
\*\* CUSTOMER PICK-UP HRS / 9:00 AM TO 4:00 PM \*\*  
\*\*\* TEL. 800-926-2600 \*\*\*  
\*\*\*\*\*  
\* WE STOCK STAINLESS STEEL!!!  
\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT  
\*\*\*\*\*


\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
ADDED TO EVERY ORDER.\*\*\*  
\*\*\*\*\*  
\*FOR OUR FULL SALES TERMS AND CONDITIONS, PLEASE  
\*VISIT OUR WEBSITE: [www.copperandbrass.com](http://www.copperandbrass.com)  
\*\*\*\*\*

Order Totals: 1 Items 232 LBS  
Material 1,238.00  
Processing Freight Other 25.00  
Taxes 164.19  
ORDER AMT 1,427.19  
Taxes: ONHSTS 164.19  
\*\*\*\*\*

Certificate of Mill Test Results

14Jul15  
Pg 1/2

BL PEC-944156-001

Signed by: 

We certify that this is a true copy of the report  
furnished by the producer of the metal, or data  
resulting from tests made in approved labs.

PO/Rd 29109

THYSSENKRUPP MATERIALS NA

DART AEROSPACE  
ALUMINUM PLATE 705-T651  
5.00" THICK X 4.5000" X 49.0000"  
PART NO.



Aleris Aluminum (Zhenjiang) Co., Ltd  
No.1 Caijia Road, Jingkou Industrial Park, Zhenjiang, Jiangsu  
212141, China

INSPECTION CERTIFICATE (EN 10204/3.1)

Page 1 / 2

Certificate No. : 2014050370  
Customer : THYSSENKRUPP MATERIALS NA  
THYSSENKRUPP MATERIALS NA, TORONTO, 2821 LANGSTAFF  
ROAD, CONCORD, ONTARIO L4K 5C6, CA  
Purchase Order No. : PEC-258564  
Alloy : 7075  
Batch No. : 1350002316  
Dimensions : 5.000X48.50X144.50 inch  
Master standard : ASTM B 209 : 2010 / Aleris Internal Revision1

TECHNOLOGICAL PROPERTIES

DAS

14

9-89

Mechanical properties:

Temper: T651

Pl.No.	Spec.No.	Rp1.0	Rp0.2	Rm	A2"	Z	Rp/Rm
				ksi	ksi	%	
LT Min	-	-	37.5	52.0	2.0	-	-
Max	-	-	-	-	-	-	-
Act	1	1	51.2	67.5	10.9	-	-

Chemical Composition in %, Remainder Al

Alloy 7075 Cast No. : ZJ77501-1-13-0122-1

Alloy Spec. ASTM B 209 : 2010

Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Others each	Others total
Min	0.00	0.00	1.20	0.00	2.10	0.18	5.10	0.00	0.00
Max	0.40	0.50	2.00	0.30	2.90	0.28	6.10	0.20	0.05
Act	0.056	0.167	1.574	0.010	2.675	0.186	5.780	0.0294	0.0183

Other tests

DIMENSIONAL CONTROL: OK

SURFACE CONTROL: OK

MANUFACTURED IN THE PEOPLE'S REPUBLIC OF CHINA.

CERTIFIED THAT THE WHOLE OF THE SUPPLIES DETAILED HEREON HAVE BEEN INSPECTED, TESTED AND, UNLESS OTHERWISE STATED ABOVE, CONFORM IN ALL RESPECTS WITH THE REQUIREMENTS OF THE SPECIFICATION, CONTRACT OR ORDER. WE CONFIRM, THAT QUALITY SYSTEM OF ALERIS ALUMINUM (ZHENJIANG) CO., LTD. IS IN ACCORDANCE WITH ISO 9001 IN THE RELEVANT VALID VERSION AND CERTIFICATED BY AN ACCREDITED 3RD PARTY.

Valid quality management system approvals see: [www.aleris.com](http://www.aleris.com)

Page 1 / 2

Xiaobo Bai

Alfred B.

Valid after signature

Quality Assurance, 2014.05.28

Customer	THYSSENKRUPP MATERIALS NA 2014050370
Customer	THYSSENKRUPP MATERIALS NA TORONTO, 2821 LANGSTAFF ROAD, CONCORD, ONTARIO L4K 5C6, CA
Order No.	258564
Material	ASTM B 209: 2010/ Aleris Internal Revision1
Batch No.	1350002316
Dimensions	5.000x48.50x14.50 inch
Quantity	1
Temp	1651

Page 2 / 2

INSPECTION CERTIFICATE (EN 10204/3.1)

Aleris Aluminum (Zhenjiang) Co., Ltd  
No.1 Caijia Road, Jingkou Industrial Park, Zhenjiang, Jiangsu  
212141, China

**Valeris**

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

PO/R#1 29109

THYSSENKRUPP MATERIALS NA

ALUMINUM PLATE 7075-T651  
5.00" THICK X 4.5000" X 49.0000"  
PART NO.

PART NO.

BL PEC-944156-001

14JUL15 Pg 2/2

## Certificate of Mill Test Results

Signed by:—

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 1707576 DATE: 15/07/15  
 MATERIAL CERT REC'D: 48 QUANTITY RECEIVED: 8  
 QUANTITY INSPECTED: 8 QUANTITY REJECTED: \_\_\_\_\_  
 THICKNESS ORDERED: 4.50 X 5.00 THICKNESS RECEIVED: 4.63 X 5.80  
 SHEET SIZE ORDERED: \_\_\_\_\_ SHEET SIZE RECEIVED: \_\_\_\_\_  
 PO / BATCH NO.: 29169/M132753

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/>	
CORRECT FINISH	<input checked="" type="checkbox"/>	
CORROSION	<input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/>	
CORRECT THICKNESS	<input checked="" type="checkbox"/>	
PHOTO REQUIRED	<input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/>	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/>	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/>	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK.				
RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

Testers located in the Quality Office

QC 18 INSPECTION ENGINEERING SIGNOFF (if required)

INSPECTED BY: DAS 14 9-89 DATE: 15/07/15  
 SIGNED OFF BY: \_\_\_\_\_ DATE: \_\_\_\_\_

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in